

SOUTH PRODUCTION NOTES

Aug 23, 2015

Sunday Shift notes

BASF EMPLOYEES

270 Last Recordable

204 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952:

Continue.

#1 RC / AI 3952:

Continue. Cleaned out side door on feed end and under drum (dust/fines discharge). Keep an eye on this and clean it out each shift.

#2 MED line / Cu 0860:

On hold.

#2 RC/ Cu 0860:

Do not feed until Justin is here on Monday. Keep calciner lit and lined up to the CTO in case we need to switch #6 over to the CTO.

#3 MED line /AI 3952 flush then D 0715 next:

Need to run the last 2 batches if maintenance repairs the ammonia valve in the morning. Batches are to be labeled Line 3 batch 3, 4. **Sample the end of each batch. When all four done, D 0715 will be next. Need MOD and instructions on when to start up, or if any additional cleaning will be needed after running the 3952 batches (Bodmann).**

#3 RC / D-1702:

Calciner was flushed with two drums of AL oxide on second shift.

#4 RC / D-0222 next

Another round of temperature “shocking” has started late on second shift Thursday. There is a ring of material adhered to the drum about 8’ in from the feed end. Will shock calciner to try to break this loose before starting D 0222 feed. Screener needs assembled as well (2 mesh screens ordered). Blow downs verified repaired.

#5 RC / Cu 3818:

Temps down, Maintenance has removed the thermocouple from the calciner, knockers were removed.....contractors rotolock repairs are complete.

Items remaining: need thermowell cover plate on end of calciner replaced; replace discharge end vac-u-max filter and wash down discharge end piping; open feed end vac-u-max recovery system (roton) and replace filters/clean lines. Do not lose clean up sheet.

#6 RC & Dryer / D 1756

We will need to do a walk through and start the feed when we reach temperature. If we get a discharge from the Sly scrubber, we can try switching to the CTO.

West Pfaudler / D-0222 done, cleaning

Will still need to acid wash the white weigh tank.

Lucas and Page working on prep items Sunday morning. Possible Sunday night start up (making solution) then impregnations Monday day shift.

East Pfaudler/ D 1756:

Hold until #6 and sly issues resolved.

6 Tank:

Tank empty

7 Tank:

Cleaned and rinsed

National Dryer / D-0222.

Shirmer blasted belt, need to perform quick rinse and should be done.

PK Blender: Catoxid next

Catoxid batches started on second shift with overtime. We will need to put the cardboard around the bags off of the PK before moving them.

Abbe Blender: D 5206 is next

Tagged out of service until gate is repaired. Will also need to walk through piping and other inspections with Lucas soon, as D 5206 will be coming in a few weeks

Need to install a new HF Pump soon. WOW

Tower 3 / E 474:

Unloaded, down until next E 474 load arrives from Erie. May be several days.

Tower 6 / Cu 0860:

Running. May be finished late on day shift Sunday.

North Screener / Cu 0860:

Screener scale was repaired late on day shift Friday. Continue on.

South Screener / E 474:

Screener changeover completed on second shift. Hold until we get a valve installed on the alcohol line to the south screener and can get the correct connection for the D.I. unit. (Hoses missing).

#2662 (west) Pill Machine / AI-3915:

Restarted on second. Continue.

#2664 (east) Pill Machine / AI-3915:

Continue. May begin retooling on midnight shift.

TK #2 / V 2010:

Done.

TK #4 / 2508 next:

Continue loading and unloading.

Harrop Kiln / AI 3920:

Loading and Unloading.

Building 27 Belt Filter / 5020:

Continue as we have manpower.

WEEKEND PRIORITIES:

1) #6RC/East Pfaudler

- 2) Horne Tableting/Harrop Kiln
- 3) West Pfaudler
- 4) South Precip/Dry
- 5) #4 Tunnel Kiln/Ross Mixer
- 6) #2 RC North
- 7) #4 Calciner
- 8) #2 MED/#2RC
- 9) #3 MED/#3RC
- 10) #5 Calciner
- 11) #1 MED/#1RC
- 12) Reduction Towers